

# ENGINEERING CHANGE NOTICE

## DART AEROSPACE LTD

Date:	12.11.27	Job No.:	RD3392	ADR Yes/No:	N	ADR Date:		ECN #:	12- 683
Product No.:	D412-814	Created By:	AJS	Approved By:					
Product Name:	Medium Bell Replacement Door			Checked By:					

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	<input checked="" type="checkbox"/>	<del>RE</del>	
Production Manager / Coord.	Y	LL/MF	12.11.27
Purchasing Coord.	N	CL	
Production Engineering Coord.	Y	DD	12.12.03
Production Engineering Coord.	Y	JLM	12.11.30
Customer Order Processing	N	RM	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS	12/12/03
QC Coordinator	Y	ED	12.11.30
Customer Support	Y	SW/LM	12.11.30
Customer Technical Support	Y	MB/DS	12.11.30
Marketing	Y	HM	12-11-30

Reason for Change:	Create RHS Configuration
--------------------	--------------------------

**Documents Affected:**  
Release D4465, D4466, D4467, D4468, D4482, D4483, D4484, D4486, D4487, D4494, D4496, D4499, D4500, D4501, D4570, D4582, D4583, D4584, D4585 AND D4586 @ REV. C  
IIN D412-814 Rev. B  
ICA D412-814 Rev. 1

PAPERWORK UPDATE ☒ PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	AJS		12.11.28
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		12.11.29
11	Update Product Specification Files	Y	KJ		12.11.29
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		12.11.29
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	Y			
16	Create/Update Parts / STC Database	Y	KJ	See Below	12.11.29
17	Update / Verify ARC Database	Y	KJ		12.11.29
18	Create / Update Change Record Form / Item Card Database	Y	KJ		12.11.29
19	Create / Update PPP's	Y	KJ		12.11.29
20	Red Decals required?	N			
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		12.11.29
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		12.11.29
24					

**Description / Action:**

Scrap All D4499 in stock  
Re-work all D4500 in stock  
Scrap All D4501 in stock

All other parts manufactured at Rev. A must be dimensionally verified to ensure they are compliant with the current Revision of the individual part.  
All Other parts at Rev. B may be used as is.

Note D4477-041 manufactured at Rev A may be used but on LHS doors only

Add the kits D412-814-211 - 220 See attached IIN for Description - Competing

ECN Verified & Complete:

Date: 12/12/3